## INSTALLING BEARING IN 27SI/200 or 27SI/202 DE HOUSING

WARNING!!! ALWAYS USE PROPER EYE PROTECTION WHEN PERFORMING ANY MECHANICAL REPAIRS TO A VEHICLE INCLUDING, BUT NOT LIMITED TO, ANY INSTALLATION AND OR REPAIRS TO THE DELCO REMY ALTERNATORS. FAILURE TO USE PROPER EYE PROTECTION CAN LEAD TO SERIOUS AND PERMANENT EYE DAMAGE.

Only perform the mechanical functions that you are properly qualified to perform. Mechanical repairs that are beyond your technical capabilities should be handled by a professional installation specialist.

DANGERI! To avoid injury or damage, always disconnect the negative cable at the battery before removing or replacing the alternator. The alternator output terminal is always live ("hot"). If the battery is not disconnected, a tool accidentally touching this terminal and ground can quickly get hot enough to burn skin or damage to the tools and surrounding parts.

Earlier housings used a felt washer and retainer washer between the bearing and housing.
nOTICE! DO NOT USE A FELT WASHER AND RETAINER WASHER IN THIS NEW HOUSING!
Install the bearing into the housing cavity with the closed side of the bearing against the housing and the open side of the bearing on the outside exposed to view.

Technical support: USA 800854 0076, Mexico 01800000 7378, Brazil 0800703 3526, South America 551121066510 or visit delcoremy.com
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