



## REPLACING DRIVE END FRAME ON 10SI ALTERNATORS

**WARNING!!!** ALWAYS USE PROPER EYE PROTECTION WHEN PERFORMING ANY MECHANICAL REPAIRS TO A VEHICLE – INCLUDING, BUT NOT LIMITED TO, ANY INSTALLATION AND OR REPAIRS TO THE DELCO REMY ALTERNATOR. FAILURE TO USE PROPER EYE PROTECTION CAN LEAD TO SERIOUS AND PERMANENT EYE DAMAGE.

Only perform the mechanical functions that you are properly qualified to perform. Mechanical repairs that are beyond your technical capabilities should be handled by a professional installation specialist.

**DANGER!!!** To avoid injury or damage, always disconnect the negative cable at the battery before removing or replacing the alternator. The alternator output terminal is always live (“hot”). If the battery is not disconnected, a tool accidentally touching this terminal and ground can quickly get hot enough to cause skin burn or damage to the tool and surrounding parts.

1. Use the metric bolt in this package to secure the adjustment bracket to the lug (M8-1.25).
2. Use the sleeve in this package in the single-hinge mounting hole with an English bolt and nut (not metric).
3. If a metric bolt and nut are used in the single-hinge mounting lug, do not use the sleeve.
4. The bolt diameter must properly fit without excessive clearance inside the sleeve (Step 2 above) or inside the end frame hole (Step 3).

**Technical support: USA 800 854 0076, Mexico 01 800 000 7378, Brazil 0800 703 3526, South America 55 11 2106 6510 or visit [delcoremy.com](http://delcoremy.com)**

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