This kit contains parts to replace the Drive Housing Assembly on a 29MT, 38MT or 39MT HD Starting Motor.
WARNINGI!! ALWAYS USE PROPER EYE PROTECTION WHEN PERFORMING ANY MECHANICAL REPAIRS TO A VEHICLE INCLUDING, BUT NOT LIMITED TO, ANY INSTALLATION AND OR REPAIRS TO THE DELCO REMY STARTING MOTORS. FAILURE TO USE PROPER EYE PROTECTION CAN LEAD TO SERIOUS AND PERMANENT EYE DAMAGE.

Only perform the mechanical functions that you are properly qualified to perform. Mechanical repairs that are beyond your technical capabilities should be handled by a professional installation specialist.

FOLLOW ENGINE AND/OR VEHICLE MANUFACTURER'S INSTRUCTIONS CAREFULLY WHEN REMOVING AND INSTALLING THE STARTER.

## DANGERII! ALWAYS DISCONNECT BATTERY GROUND BEFORE REMOVING OR REPLACING CABLES AT THE STARTER. FAILURE TO DISCONNECT THE BATTERY GROUND CABLE CAN LEAD TO SERIOUS INJURY.

## INSTRUCTIONS

1. File off or drill out old rivets and remove old brush support assembly.
2. Attach new brush support assemblies to frame using rivets provided.
3. Attach brushes to holders with screws provided and assemble on support as shown.


Technical support: USA 800854 0076, Mexico 01800000 7378, Brazil 0800703 3526, South America 551121066510 or visit delcoremy.com
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